

Technical Data Lambda Probe LS2-HT



Fig. 1 Lambda Probe LS2-HT with gas extraction device GED FLEX



Fig. 2 Lambda Probe LS2-HT with gas extraction device GED FLEX with T adapter

Application:

- Flue gas temperatures: depending on material up to 1.400 °C / 2,552 °F at the GED FLEX
450 °C / 842 °F at probe head for LT2/LT3
300 °C / 572 °F at probe head for LT3-F
- Flow velocities: 0,1 ... 30 m/s / 0.33 ... 98.43 ft/s
- Dust exposure: $\leq 1.000 \text{ mg/m}^3$

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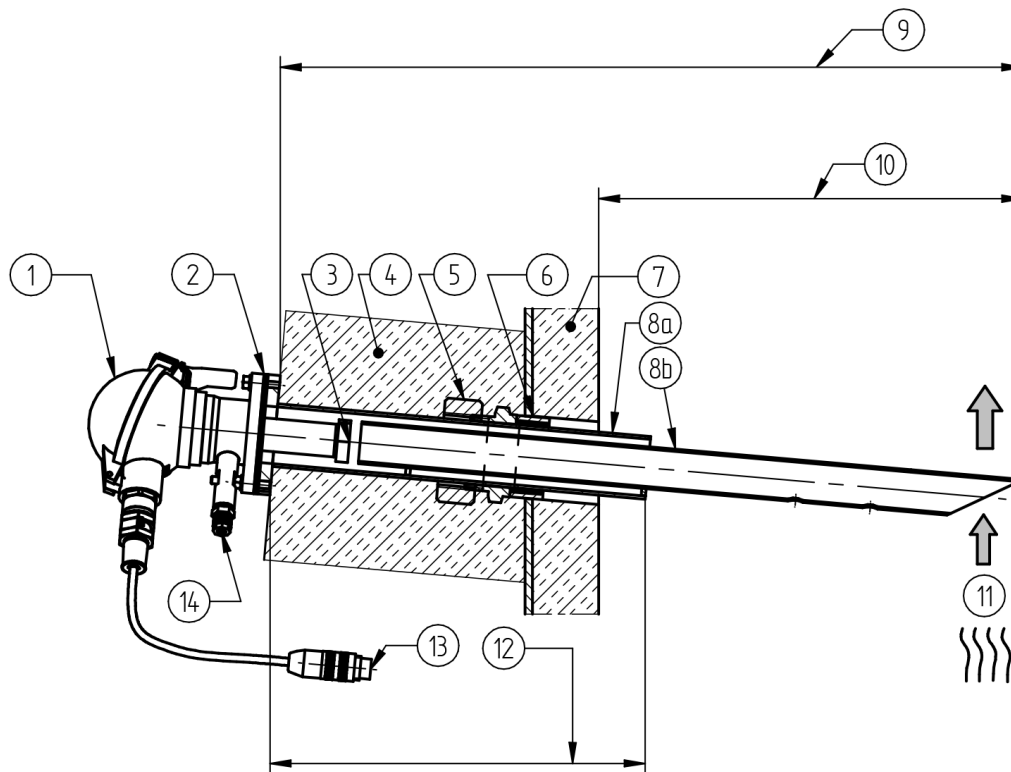


Fig. 3 GED FLEX made of Inconel or stainless steel without adapter

- | | |
|---|---|
| 1 HT probe | 8a GED FLEX outer tube |
| 2 Graphite sealing type 656P0263 | 8b GED FLEX inner tube |
| 3 Maximum measuring gas temperature at probe head
300 °C / 572 °F in connection with LT3-F
450 °C / 842 °F in connection with LT2/LT3 and NT1 | 9 Length GED FLEX |
| 4 Insulation GED FLEX (depending on the measuring gas temperature) | 10 Immersion depth GED FLEX |
| 5 Screw-in connection | 11 Flow direction measuring gas |
| 6 Half sleeve | 12 Variable range immersion depth |
| 7 Boiler wall (in this case with inner insulation) | 13 Connecting cable, length 2 m / 6.6 ft |
| | 14 Hose connection 4/6 mm / 0.16/0.24 "in for calibrating gas |

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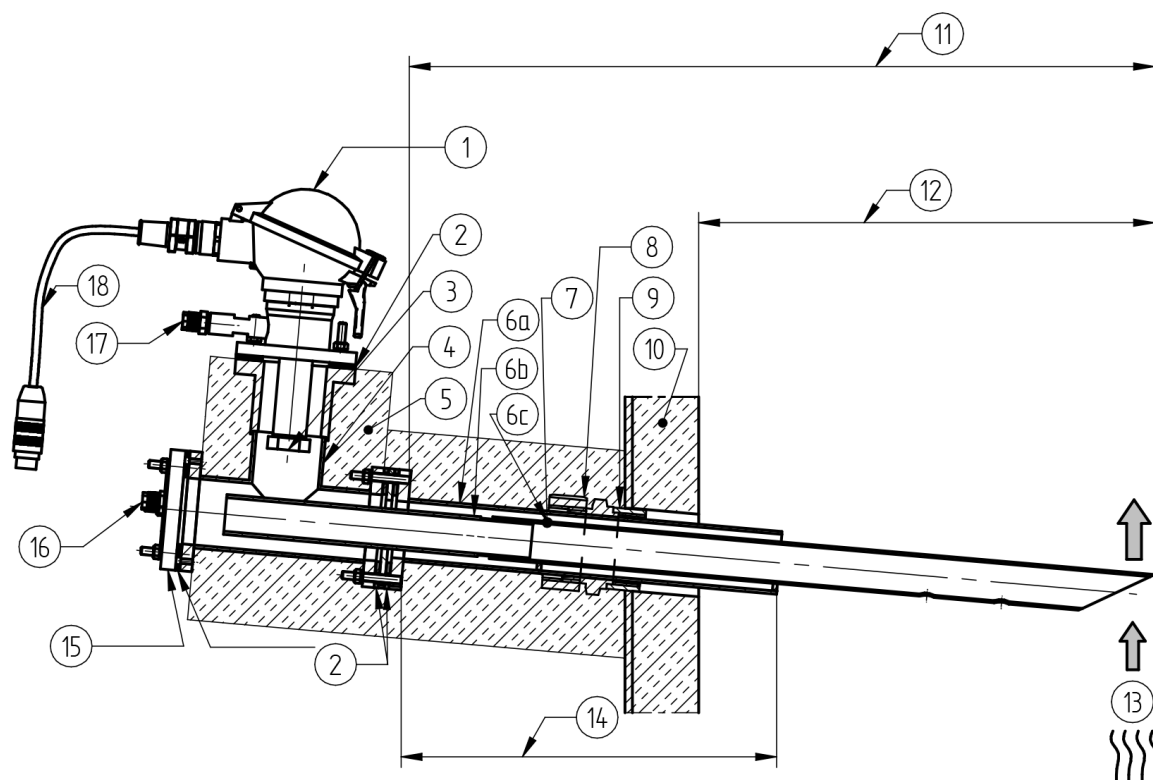


Fig. 4 GED FLEX made of Inconel or stainless steel with T-adapter

- | | |
|---|---|
| 1 HT probe | 10 Boiler wall (in this case with inner insulation) |
| 2 Graphite sealing type 656P0263 | 11 Length GED FLEX |
| 3 Maximum measuring gas temperature at probe head:
300 °C / 572 °F in connection with LT3-F
450 °C / 842 °F in connection with LT2/LT3 and NT1 | 12 Immersion depth GED FLEX |
| 4 T-adapter for the probe holder type 655R1565 ... 68 | 13 Flow direction measuring gas |
| 5 Insulation T-Adapter type 655R1569
(option, depending on the measuring gas temperature) | 14 Variable range immersion depth |
| 6a GED FLEX outer tube | 15 Sealing flange/cleaning flange with pneumatic connections |
| 6b GED FLEX extension inner tube (655R1574/
655R1575) | – For T-adapter type 655R1565:
blind flange |
| 6c GED FLEX inner tube | – For T-adapter type 655R1566:
cleaning flange with pneumatic connections (2x 12/10 mm / (0.47/0.39" in) |
| 7 Insulation GED FLEX, on site (depending on the measuring gas temperature) | – For T-adapter type 655R1567:
Ejector flange with pneumatic connection (6/4mm / 0.16/0.24" in) |
| 8 Screw-in connection | – For T-adapter type 655R1568:
Flange with all pneumatic connections |
| 9 Half sleeve | 16 Pneumatic connection |
| | 17 Hose connection 4/6 mm / 0.16/0.24" in for calibrating gas |
| | 18 Connecting cable, length 2 m / 6.6 ft |

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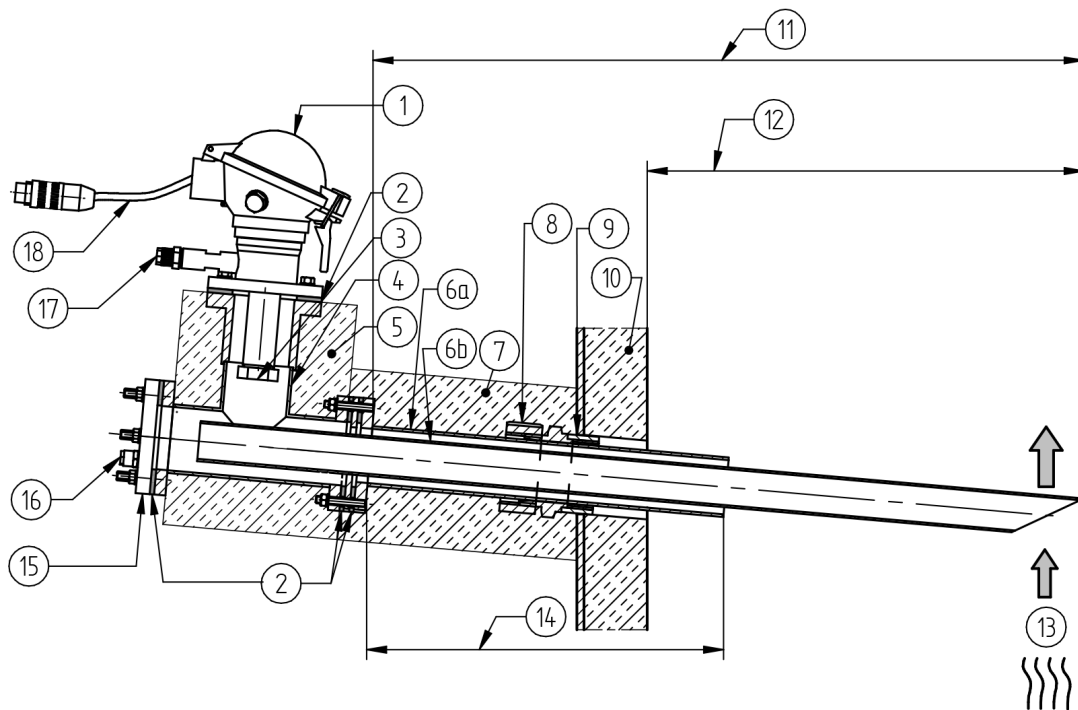


Fig. 5 GED FLEX made of Kanthal or AL203 with T-adapter

- | | |
|---|---|
| <p>1 HT probe</p> <p>2 Graphite seal type 656P0263</p> <p>3 Max. measuring gas temperature on probe head:
300 °C / 572°F in combination with LT3-F
450 °C / 842 °F in combination with LT2/LT3</p> <p>4 T-adapter for probe mount
for Injector Acceleration type 655R1565 ...68</p> <p>5 Insulation of T-adapter type 655R1569
(optional, depending on the measuring gas temperature)</p> <p>6a GED FLEX outer tube</p> <p>6b GED FLEX inner tube</p> <p>7 Insulation of GED FLEX, provided by customer
(depending on the measuring gas temperature)</p> <p>8 Male coupling</p> <p>9 Half collar</p> <p>10 Boiler wall (in this case with inner insulation)</p> <p>11 Length GED FLEX</p> | <p>12 Immersion depth of GED FLEX</p> <p>13 Flow direction of measuring gas</p> <p>14 Variable range of immersion depth</p> <p>15 Sealing flange/cleaning flange with pneumatic connections</p> <p>End flange</p> <ul style="list-style-type: none"> – For T-adapter type 655R1565: blind flange – For T-adapter type 655R1566:
cleaning flange with pneumatic connections (2x 12/10 mm / 0.47/0.39" in) – For T-adapter type 655R1567:
Ejector flange with pneumatic connection (6/4 mm / (0.16/0.24" in) – For T-adapter type 655R1568:
Flange with all pneumatic connections <p>16 Pneumatic connection</p> <p>17 Hose connection 4/6 mm (0.16/0.24" in) for calibration gas</p> <p>18 Connection cable</p> |
|---|---|

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Fig. 6 GED BASE type 655R1420 ... 1422

Application:

- Flue gas temperatures: 550 °C / 1,022 °F at GED BASE
450 °C / 842 °F at probe head for LT2/LT3
300 °C / 572 °F at probe head for LT3-F
- Flow velocities: 1 ... 10 m/s / 3.28 ft/s ... 32.81 ft/s.
- Dust exposure: $\leq 200 \text{ mg/Nm}^3$

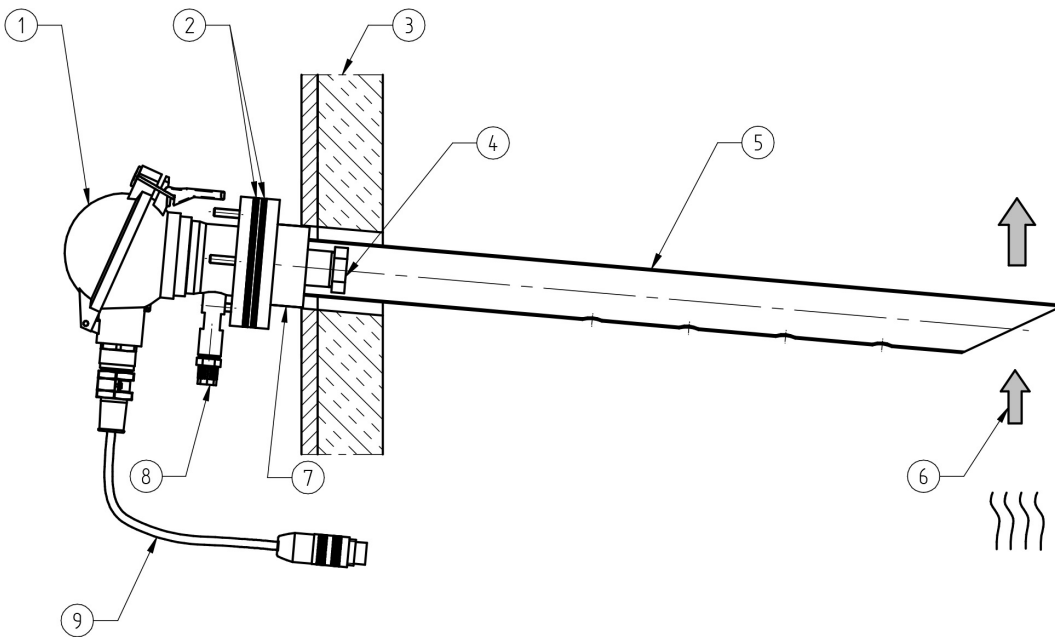
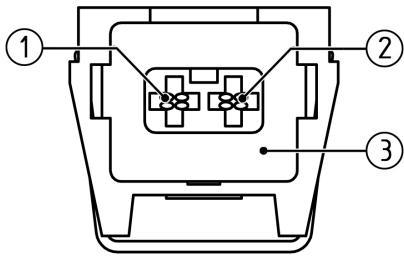


Fig. 7 Dimension drawing HT probe with gas extraction device (GED BASE)

- 1 HT probe
- 2 Graphite sealings type 656P0263
- 3 Boiler wall (in this case with inner insulation)
- 4 Probe head, maximum measuring gas temperature:
450 °C / 842 °F in connection with LT2/LT3
300 °C / 572 °F in connection with LT3-F
- 5 GED BASE type 655R1420 ... 1422
- 6 Flow direction measuring gas
- 7 Counter flange 655R1450
- 8 Hose connection 4/6 mm / 0.16/0.24" in for calibrating gas
- 9 Connecting cable, length 2 m / 6.6 ft

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- 1 = (+) Probe signal (black) (PCB/LT2 term. 34)
- 2 = (-) Probe signal (grey) (PCB/LT2 term. 33)
- 3 = Socket sensor signal
- 4 = Probe heater (white) (PCB/LT2 term. 35)
- 5 = Plug probe heater
- 6 = Probe heater (white) (PCB/LT2 term. 36)

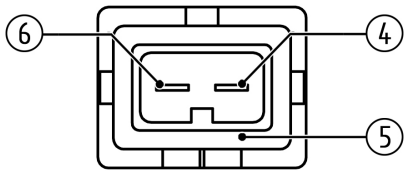


Fig. 8 Terminal assignment probe connection plug

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Technical data*	
Measuring range	O ₂ : 0 - 21 % O ₂
Measuring precision	O ₂ : ± 5 % of measured value - not better than ± 0.3 vol. %
Sensor signal	O ₂ : -30 ... +150 mV
Response time	O ₂ : t ₆₀ : < 3 s t ₉₀ : < 9 s
Relaxation time (measurement readiness after overload)	O ₂ : t ₉₀ : < 8 s
Offset to environment	O ₂ : < 0.3 vol. %
Repeating precision	O ₂ : < 0.1 % deviation from measured value
Drift	O ₂ : < 1.7 % from measured value (after 1000 h of operation in EL light fuel oil and 1004 switching cycles ON/OFF)
Cross sensitivity**	O ₂ : to CO ₂ (15 vol. %) < 0.1 vol. % O ₂ : to CO (874 ppm) < 0.1 vol. % O ₂ : to CH ₄ (76 ppm) < 0.1 vol. % O ₂ : to SO ₂ (76 ppm) < 0.1 vol. % O ₂ : to NO (245 ppm) < 0.1 vol. %
Heating consumption	10 ... 25 W (at T _{gas} 350 °C / 662 °F approx. 18 W) (according to design, measuring gas temperature, and measuring speed)
Lifetime	> 3 years (in case of light fuel oil and natural gas)
Weight	1,300 g / 2.86 lb
Material of probe housing	1.4571
Material of connection housing	aluminium
Material of connecting line	nickel-plated copper strand FEP insulation
Operating temperature of the measuring cell (sensor) at 13 V heating voltage in the air (20 °C / 68 °F)	650 °C / 1,202 °F
Measuring principle	zirconium dioxide cell (ZrO ₂) potentiometric (voltage probe)
Heating time	10 min until operating temperature is reached

* Information according to EN 16340:2014 D

** O₂: Information assumes an operating gas composition of 5 vol. % O₂, rest is N₂

Technical Data Lambda Probe LS2-HT

Operating Condition	
Mounting / measuring gas extraction device	directly in exhaust gas channel / in situ
Seal tightness	$q_L \leq 100 \text{ cm}^3/\text{h}^*$
Mounting position	horizontal to vertical
Permissible fuels	residue-free, gaseous hydrocarbons, light fuel oil, heavy fuel oil (HFO), lignite and coal, biomass (according to design)
Ideal measuring gas speed	<p>without GED: $1 \text{ m/s} \leq X \leq 6 \text{ m/s}$ $3.28 \text{ ft/s} \leq X \leq 19.69 \text{ ft/s}$</p> <p>with GED BASE: $1 \text{ m/s} \leq X \leq 10 \text{ m/s}$ $3.28 \text{ ft/s} \leq X \leq 32.81 \text{ ft/s}$</p> <p>with GED FLEX: $0.1 \text{ m/s} \leq X$ depending on version $0.328 \text{ ft/s} \leq X$</p> <p>(Higher measuring gas speed increases the measurement error. Measured at measuring gas temperature 25 °C/ 77 °F. In case of smaller measuring gas temperatures it might be necessary to protect the probe from the incident flow.)</p> <p>Attention: For lengths of GED FLEX > 1 m, a higher measuring gas speed (> 30 m/s / 98.42 ft/s) can lead to flutter and vibration of GED.</p>
Reference air supply	not required
Flange adapter	depending on the selected GED

Environmental Conditions

Probe head	permissible flue gas temperature	< 450 °C / 842 °F
Operation	permissible temperature	< 100 °C / 212 °F on cable gland < 100 °C / 212 °F on connection cable
Transport	permissible temperature	-20 ... +70 °C / -4 ... +158 °F
Storage	permissible temperature	-20 ... +70 °C / / -4 ... +158 °F
Degree of protection	according DIN EN 40050	IP65

* According to DIN V 18160-1:2006-01, seal tightness towards environment through housing and fastening.

NOTICE

The limits of the technical data must be strictly adhered to.

Technical Data Lambda Probe LS2-HT

Order Information

**Lambda Probe LS2-HT for measurement of oxygen (O₂),
for flue gas temperatures up to 1.400 °C / 2,552 °F in combination with GED FLEX or GED BASE**

Description / Type	Order no.
Lambda Probe LS2-HT, cable length 2 m / 6.56 ft, IP65, gasket for connecting head, Novaphit SSTC	650R1515
Lambda Probe LS2-HT, cable length 5 m / 16.40 ft, IP65, gasket for connecting head, Novaphit SSTC	650R1516

Additional required: For measurements without purge operation, without fully automatic calibration

- Lambda Transmitter LT3, conf. for LS2, order no. 657R51 / ... / LS2 / ...
- Gas extraction device GED BASE or GED FLEX

For measurements without purge operation (cyclic triggering)

- Lambda Transmitter LT2, configured for LS2 in application "purge operation"
Order no. 657R102 / LS2 / 3A / ...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX order no. 657R0934

For measurements without purge operation (manual triggering)

- Lambda Transmitter LT3, configured for LS2, order no. 657R51 / ... / LS2 / ...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX order no. 657R0934

For measurements with fully automatic calibration

- Lambda Transmitter LT2, configured for LS2 in application "fully automatic calibration"
Order no. 657R102 / LS2 / V / ...
- Gas extraction device GED BASE or GED FLEX
- Dedusting / purge unit, IP65, for T-adapter GED FLEX order no. 657R0934
- Fully automatic calibration system, order no. 657R0940

For measurements without purge operation (cyclic triggering) and fully automatic calibration

- Lambda Transmitter LT2, configured for LS2 in application "fully automatic calibration and purging"
Order no. 657R102 / LS2 / VA / ...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX order no. 657R0934
- Fully automatic calibration system, order no. 657R0940

Technical Data Lambda Probe LS2-HT

Accessories

Application up to 750 °C / 1382 °F, inner tube material 1.4571, outer tube material 1.4571

Designation / Type	Order no.
GED FLEX for HT/EX applications up to 750 °C / 1382 °F, stainless steel 1.4571 material, L 500 mm / 19.69 "in	655R1520
GED FLEX for HT/EX applications up to 750 °C / 1382 °F, stainless steel 1.4571 material, L 1000 mm / 39.37 "in	655R1521
GED FLEX for HT/EX applications up to 750 °C / 1382 °F, 1.4571 stainless steel material, L 1500 mm / 59.06 "in	655R1522
GED FLEX for HT/EX applications up to 750 °C / 1382 °F, 1.4571 stainless steel material, L 2000 mm / 78.74 "n	655R1523

Application up to 950 °C / 1742 °F, inner tube material INCONEL, outer tube material INCONEL

Designation / Type	Order no.
Measuring flue gas extraction tube flue gas extraction tube for HT/EX applications up to 950 °C / 1742 °F, INCONEL material, L 500 mm / 19.69 "in	655R1530
GED FLEX for HT/EX applications up to 950 °C / 1742 °F, INCONEL material, L 1000 mm / 39.37 "in	655R1531
GED FLEX for HT/EX applications up to 950 °C / 1742 °F, INCONEL material, L 1500 mm / 59.06 "in	655R1532
GED FLEX for HT/EX applications up to 950 °C / 1742 °F, INCONEL material, L 2000 mm / 78.74" in	655R1533

Application up to 1200 °C / 2192 °F, inner tube material KANTHAL, outer tube material INCONEL

Designation / Type	Order no.
GED FLEX for HT/EX applications up to 1200 °C / 2192 °F, KANTHAL material, L 500 mm / 19.69 "in	655R1540
GED FLEX for HT/EX applications up to 1200 °C / 2192 °F, KANTHAL material, L 1000 mm / 39.37 "in	655R1541
GED FLEX for HT/EX applications up to 1200 °C / 2192 °F, KANTHAL material, L 1500 mm / 59.06 "in	655R1542
GED FLEX for HT/EX applications up to 1200 °C / 2192 °F, KANTHAL material, L 2000 mm / 78.74" in	655R1543

Application up to 1400°C / 2552 °F, inner tube material Al₂O₃, outer tube material INCONEL

Designation / Type	Order no.
GED FLEX for HT/EX applications up to 1400 °C / 2552 °F, aluminium oxide material Al ₂ O ₃ , L 500 mm / 19.69 "in	655R1550
GED FLEXGED FLEX for HT/EX applications up to 1400 °C / 2552 °F, aluminium oxide material Al ₂ O ₃ , L 1000 mm / 39.37 "in	655R1551
GED FLEX for HT/EX applications up to 1400 °C / 2552 °F, aluminium oxide material Al ₂ O ₃ , L 1500 mm / 59.06 "in	655R1552

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Counter flanges

Description / Type	Order no.
Counter flange, inside tube diameter 80 mm / 3.15" in, tube length 70 mm / 2.756" in, Material: steel, EPD black, int. hole diameter in acc. to DN65 PN6	655R0179
Counter flange, inside tube diameter 80 mm / 3.15" in, special length up to 500 mm / 19.69" in, material: steel, EPD black, int. hole diameter in acc. to DN65 PN6	655R0179/S
Counter flange, inside tube diameter 80 mm / 3.15" in, tube length 70 mm / 2.756" in, Material: stainless steel 1.4571, int. hole diameter in acc. to DN65 PN6	655R0180
Counter flange, inside tube diameter 80 mm / 3.15" in, special length up to 500 mm / 19.69" in, material: stainless steel 1.4571, int. hole diameter in acc. to DN65 PN6	655R0180/S
Sealing for counter flange DN65 PN6, 3 mm / 0.118" in, material: graphite	655P4211

Gas Extraction Device (GED BASE)

Description / Type	Order no.
Gas Extraction Device GED BASE for HT- and NO _x applications up to 550 °C / 1,022 °F, material stainless steel 1.4571/1.4404, L 200 mm / 7.87 "in	655R1420
Gas Extraction Device GED BASE for HT- and NO _x applications up to 550 °C / 1,022 °F, material stainless steel 1.4571/1.4404, L 350 mm / 13.78 "in	655R1421
Gas Extraction Device GED BASE for HT- and NO _x applications up to 550 °C / 1,022 °F, material stainless steel 1.4571/1.4404, L 500 mm / 19.69 "in	655R1422

Counter Flange

Description / Type	Order no.
Counter flange	655R1450

The information in this publication is subject to technical changes.



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